



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3907-1
Job Sheet 171447



Part No: D3907-1

Job Qty: 30 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/1/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea		4/3/18	0.00	0.00	Start Up Machining-2	mml	JB 18-04-03
100	Hardinge	30 pcs		4/4/18	0.00	1.26	Hardinge	11	JB 18-04-03
120	QC	30 pcs		4/4/18	0.00	0.00	QC8		JB 18-04-03
130	Packaging	30 pcs		4/4/18	0.00	0.00	Packaging3-2	WAOOY	APR 04 2018
140	QC21-SA	30 Ea		4/4/18	0.00	0.00	QC21		APR 04 2018

Part Op 100 - Machine as per Folio FA823 & Dwg D3907

Descriptions: 130 - *****STOCK IN BASKET CELL*****

DAS
21
9-00

APR 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	.9000 ft (.03 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	1	42	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.375Inches $\pm$ 0.010	0.385 0.365	Diameter	
2	Bushing	0.250Inches $\pm$ 0.030	0.280 0.220		
3	Bushing	0.059Inches $\pm$ 0.010	0.069 0.049		
4	Bushing	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	



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Container No: S057564



Part: D3907-1

Job No: 171447

Serial No/Batch: S057564

Revision:

Inspector:

Date: 04/03/18